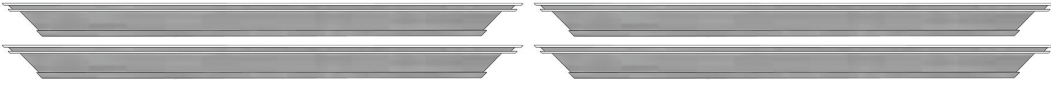


FRAME PARTS

① Extrusions

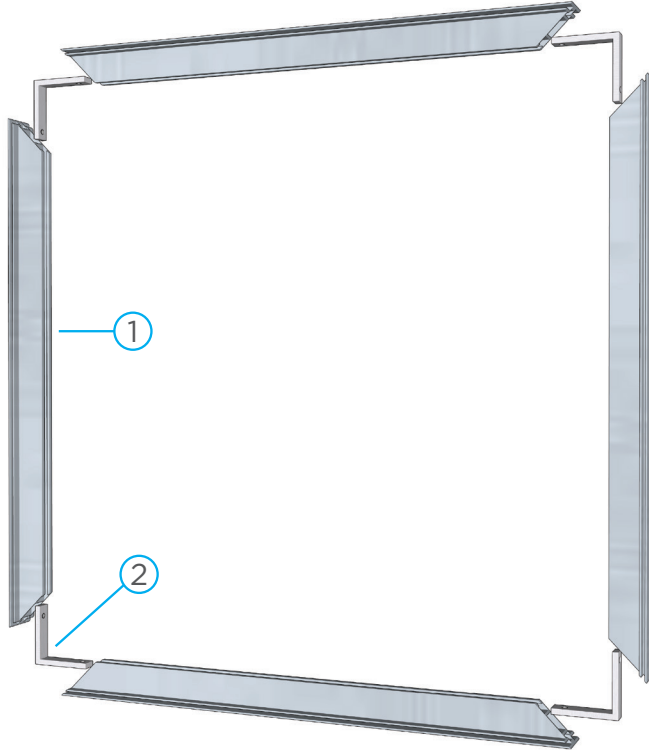


② L Brackets



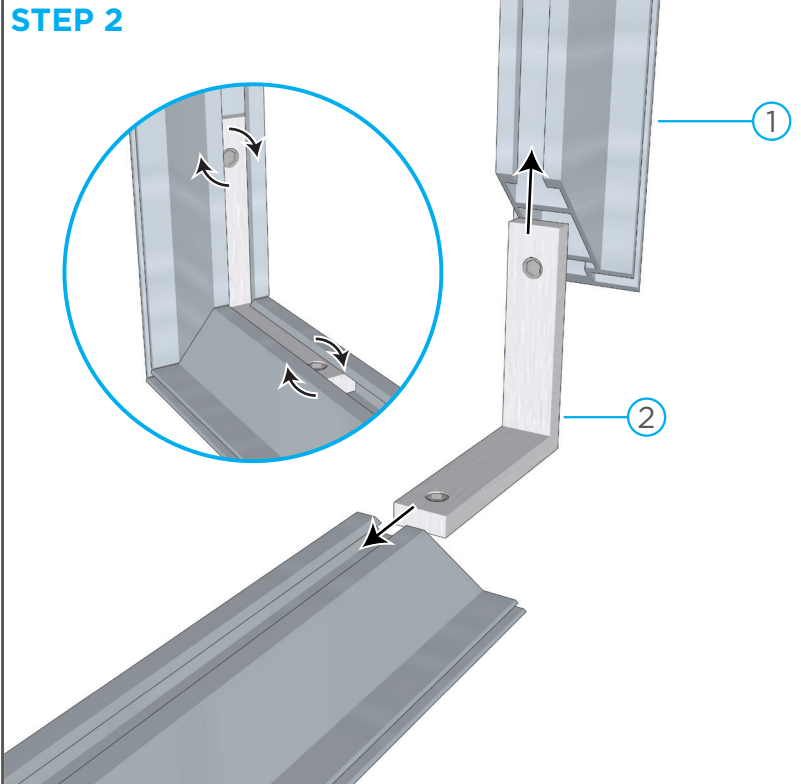
ASSEMBLY INSTRUCTIONS

STEP 1



Depending on the size of the frame, form a square or rectangle by laying out the **Extrusions**¹ and the **L Brackets**² as illustrated.

STEP 2



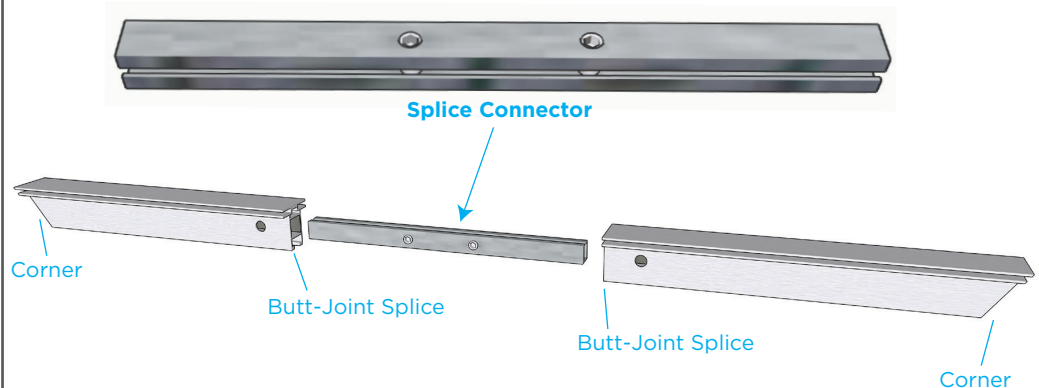
Connect all four corners by inserting the **L Brackets**² into the bracket channel of the **Extrusions**¹. Join the corners together by tightening the screws on the **L Brackets**².

STEP 3



The frame is now fully assembled. The corners should be flush to each other and form a right angle. Adjust the corners if necessary.

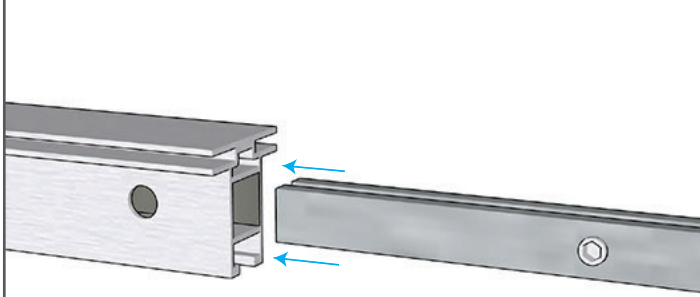
STEP 4 (depends on frame size)



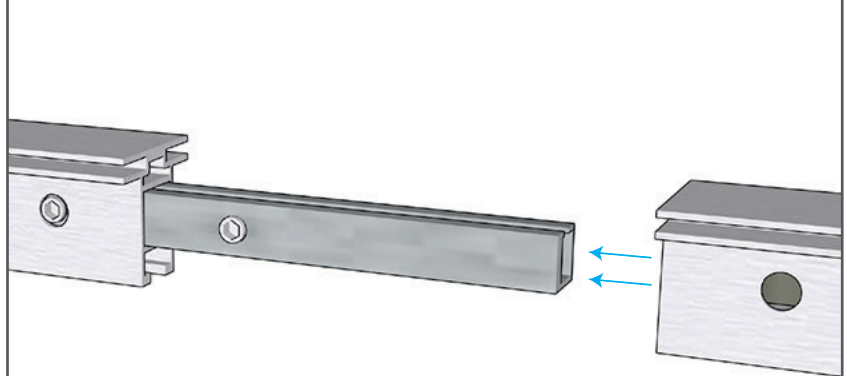
Large, oversized frames may have the extrusions cut in half for shipping purposes. Under this circumstance you will have to use a **Splice Connector** to join the butt-joint, splice ends of the extrusions before you start steps 1 and 2.

Continued →

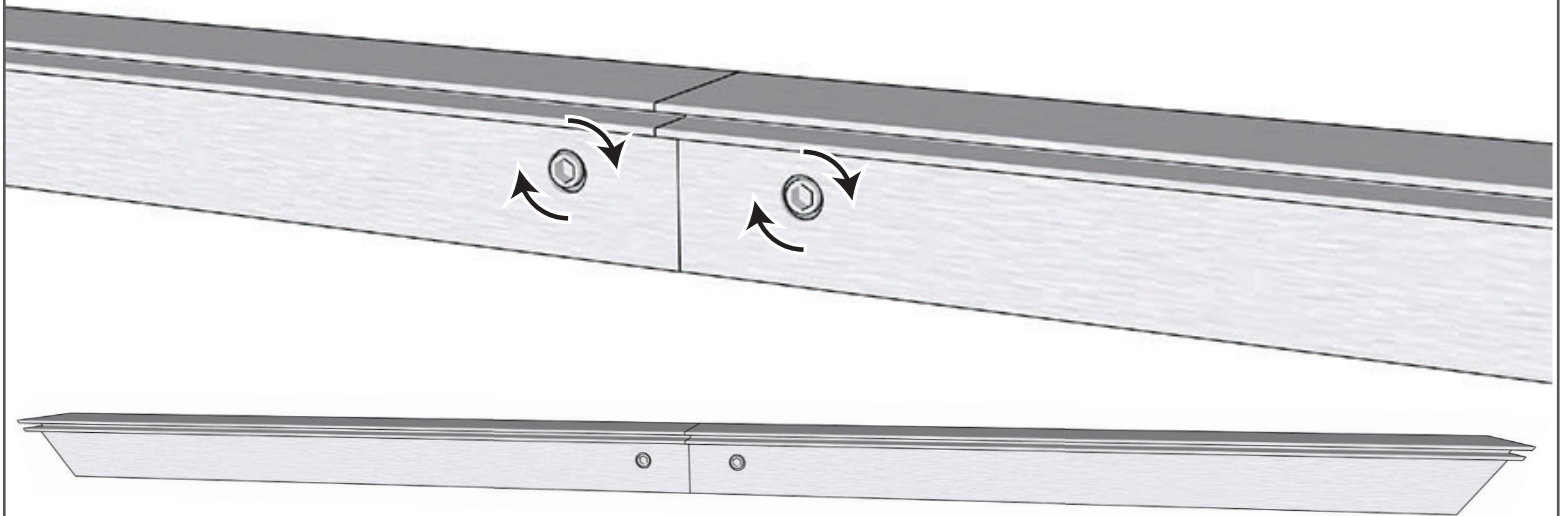
Spliced Extrusion Assembly



Insert the **Splice Connector** into the middle channel of the extrusions. Make certain the screws on the **Splice Connector** are facing the same direction as the hole located at the end of the butt-joint splice.



Insert the other end of the **Splice Connector** into the middle channel of the other extrusion. Again, make certain the screws on the **Splice Connector** are facing the same direction as the hole located at the end of the butt-joint splice.



Tighten the screws on the **Splice Connector** until the ends of the extrusions are flush to each other and form a solid connection.

Spliced Extrusion Assembly Complete

The spliced extrusion is now fully assembled. Continue to the other spliced extrusions until the spliced ends are connected. Then go to Steps 1 and 2 to begin frame assembly.

Display Options

Depending on which product you have, there are three ways to display an Optium Frame:

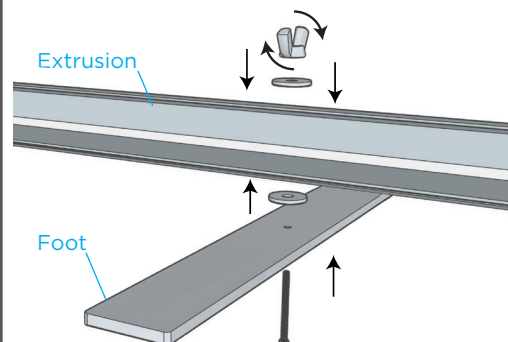
- Free Standing
- Wall Mounted
- Hanging

See the other side for display instructions and graphic installation.

Continued →

DISPLAY OPTIONS

Free Standing

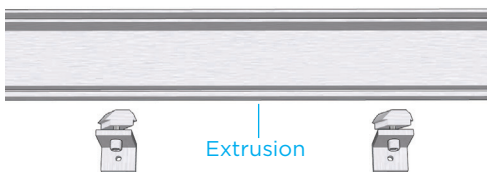


Connect the **Feet** to the assembled frame by locating the drill holes on the bottom **Extrusion**. Check all extrusions if you can not immediately locate the drill holes. Feed the hardware through the **Extrusion** drill holes, tighten and attach the foot. Repeat steps for the other foot.

Wall Mounted



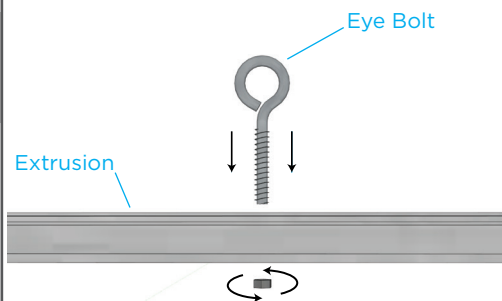
Step 1 - Assemble the wall mount bracket with the bolt and toggle inserted through the longer arm of the bracket.



Step 2 - Attach the wall mount brackets to the wall level with each other and 1.5" below the desired location of the top edge of the frame. Use anchors if not screwing into studs.

Step 3 - With brackets on the wall, place the top bar of the frame onto the brackets so that the toggles go into the channel, and then tighten down the bolt.

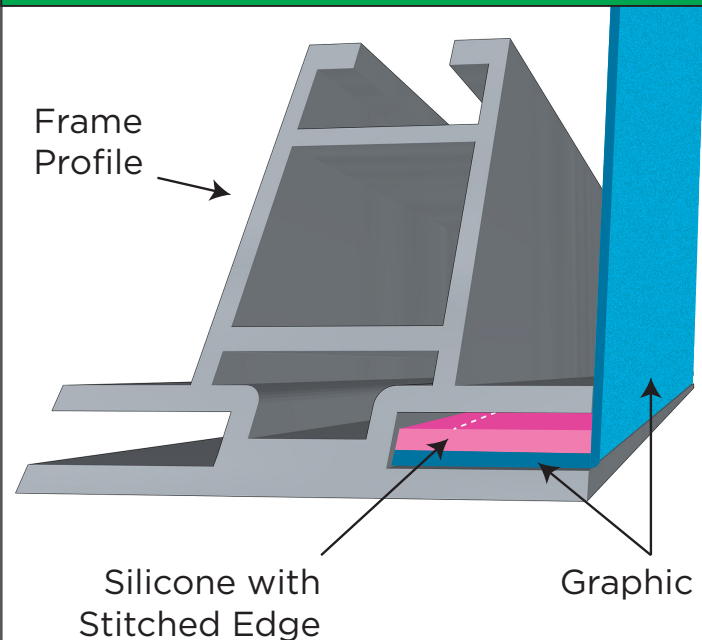
Hanging



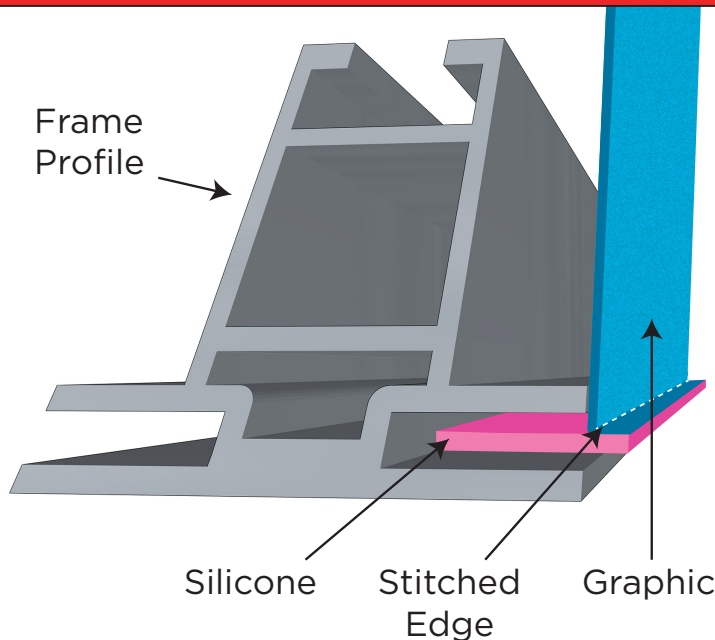
Connect the **Eye Bolt** to the assembled frame by locating the drill holes on the top **Extrusion**. Check all extrusions if you can not immediately locate the drill holes. Feed the **Eye Bolt** through the **Extrusion** drill holes, tighten and attach. Repeat steps for the remaining **Eye Bolt(s)**.

GRAPHIC INSTALLATION

CORRECT



INCORRECT

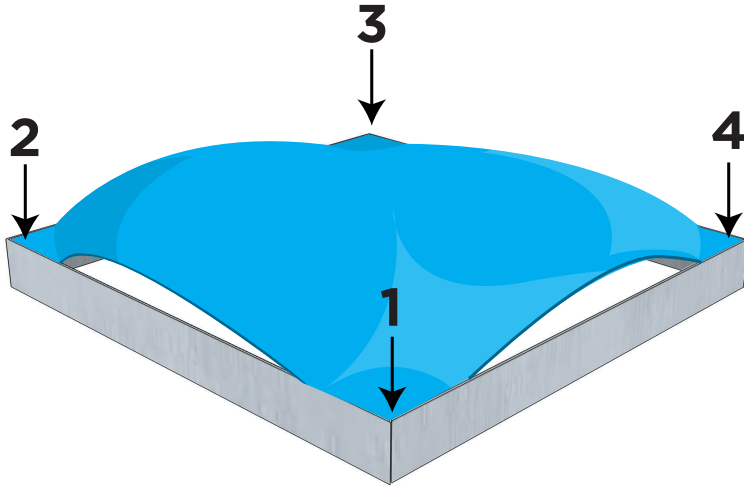


NOTE: Locate the silicone edge on the graphic which is sewn on the back perimeter. When installing the graphic be certain to insert the silicone edge correctly. The stitched edge on the silicone should be inserted first. If done correctly the silicone edge will completely fit in the graphic channel and no longer be visible once installation is complete.

Continued —>

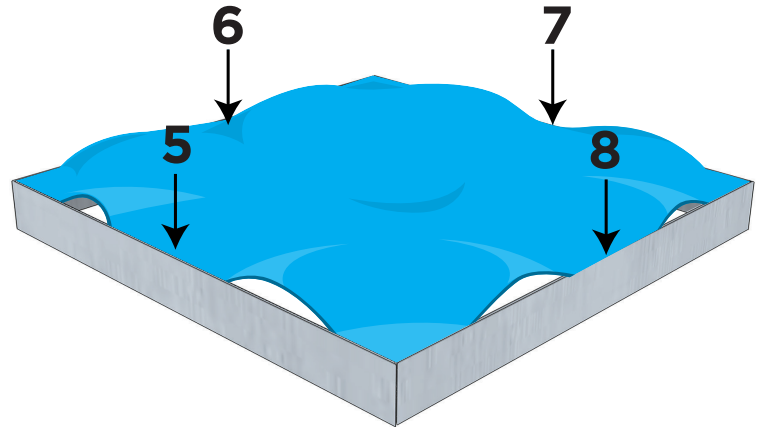
GRAPHIC INSTALLATION cont.

Step 1



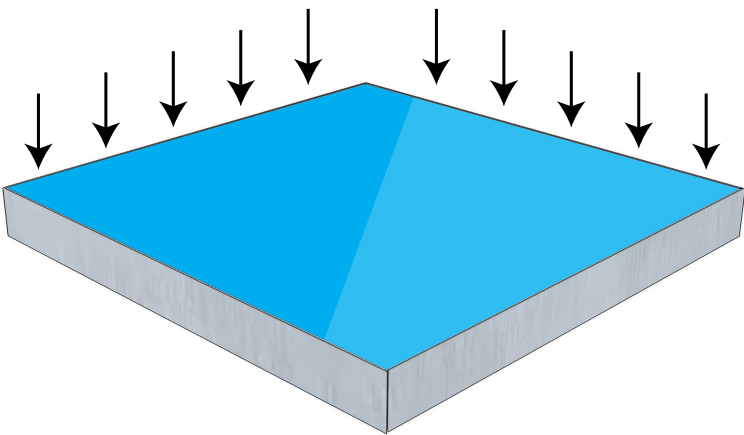
Push the silicone edge into each corner of the frame extrusions (1-4) with your thumb.

Step 2



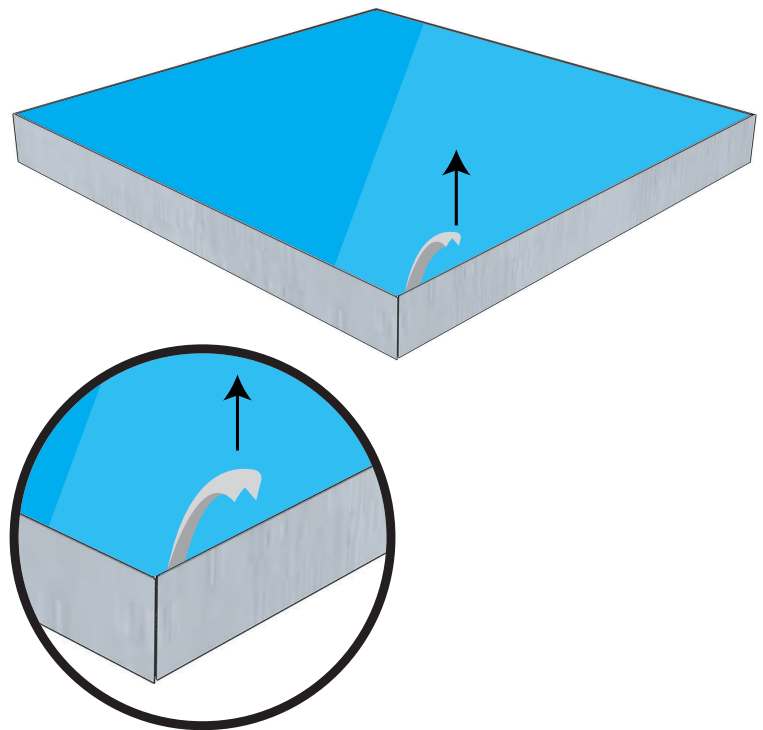
Push the silicone edge into the middle of each frame extrusions (5-8) and work your way around the perimeter of the frame until the silicone edge of the graphic is pushed in properly.

Step 3



If necessary; Go around the perimeter again to ensure the silicone edge is secure and hidden in the frame extrusions. The graphic should be smooth and taut.

Graphic Removal



To remove the graphic pull the tab located on the graphic and gently pull the graphic from the frame, going around the perimeter.